

*The Advanced Test Reactor, with its unique serpentine fuel arrangement, is the center of INL's nuclear energy R&D capabilities.*



## Advanced Test Reactor

*Meeting international nuclear energy research challenges*

As the national laboratory for the U.S. Department of Energy's Office of Nuclear Energy (DOE-NE), Idaho National Laboratory serves a unique role in U.S. nuclear energy research, providing its capabilities and infrastructure as a shared resource for the entire nuclear energy enterprise. INL's capabilities center around the Advanced Test Reactor (ATR), located at the ATR Complex on the INL Site 47 miles west of Idaho Falls.

### **Many uses**

The ATR is the only U.S. research reactor capable of providing large-volume, high-flux neutron irradiation in a prototype environment, and the reactor makes it possible to study the effects

of intense neutron and gamma radiation on reactor materials and fuels. ATR has many uses, supporting a variety of government and privately sponsored research.

### **National security**

Over the years, ATR has provided the critical testing capability that has helped develop the U.S. Navy's nuclear propulsion program. The Navy remains a key customer and user of ATR, and testing there has contributed to the exceptional operational performance of the nuclear-powered fleet.

### **Reactor type**

The ATR is a pressurized water test reactor that operates at low pressure and low temperature. It contains a beryllium reflector to help concentrate neutrons in the

core, where they are needed for fuels and materials testing.

### **Design features**

ATR's unique serpentine core allows the reactor's corner lobes to be operated at different power levels, making it possible to conduct multiple simultaneous experiments under different testing conditions. Other key features:

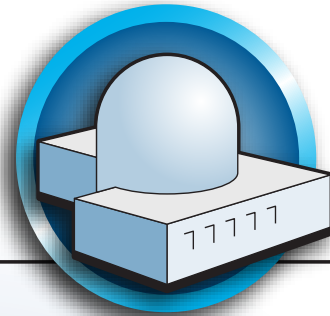
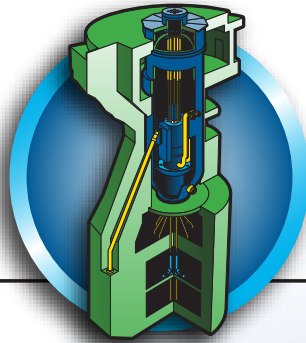
- Large test volumes – up to 48 inches long and 5 inches in diameter
- 77 testing positions
- High neutron flux
- Fast/thermal flux ratios ranging from 0.1 – 1.0
- Constant axial power profile
- Power tilt capability for experiments in same operating cycle

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*The Energy of Innovation*



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### Advanced Test Reactor

Confinement Structure  
 Operating Conditions:  
 – 360 psia  
 – 160° F (250 MW thermal)  
 Reactor Core:  
 – 4 feet X 4 feet (50 cubic feet)  
 – 95 pounds of uranium

### Commercial Reactor

Containment Structure  
 Operating Conditions:  
 – 2250 psia  
 – 600° F (3,400 MW thermal)  
 Reactor Core:  
 – 12 feet X 12 feet (1700 cubic feet)  
 – 200,000 pounds of uranium

*Key ATR parameters compared with those of a commercial pressurized water reactor.*

#### For more information

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- Individual experiment control
- Frequent experiment changes
- Core internals replacement every 10 years
- Solid stainless steel reactor vessel approximately 48 inches from core region to minimize embrittlement
- Accelerated testing for fuel and materials development
- Seismic shutdown system can automatically shut down the plant if even very low levels of seismic activity are detected

#### **Nuclear energy**

Experiments conducted at ATR provide a critical look at reactor components and systems; this supports planning for the long-term operation of the reactors as well as DOE-NE's mission. Testing at ATR supports reactor research around the world to extend

the life of current nuclear plants, develop designs for the reactors of the future, and test new types of nuclear fuels that reduce waste generation and proliferation risks.

#### **Isotope production**

The ATR produces the cobalt isotope needed for the "gamma knife" used to treat brain tumors. DOE is expanding its use to produce other medical and industrial isotopes.

#### **Collaborative research**

In 2007, DOE designated ATR and INL's post-irradiation examination capabilities as a Nuclear Science User Facility, changing the reactor's role to include research led by universities in collaboration with other laboratories and industry. Experiments to date have focused on studies of materials and current reactors, which support the development of future reactor designs.

ATR testing has led to development of low-enriched fuels for use in research reactors around the world.

#### **Investing in the future**

The Department of Energy is implementing plans to improve the reliability and general health of the ATR in order to operate until at least 2050.

This planning includes the procurement and availability of critical spare parts, including one-of-a kind components such as core internal components and beryllium reflectors. Planning also addresses staffing requirements and identifies the funding, schedule and prioritization for replacing key components and systems. This planning is a key part of the long-term operation of the reactor and the planning basis for DOE's budget requests.